

MICRO QR CODE RECOGNITION & RELATIONAL DATABASE







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The NEW BETAFLEX PRO WORKFLOW AUTOMATION utilizes a micro QR Code and full relational database to track the photopolymer sheet through imaging, processing, and printing.

Working in conjunction with the ESKO Automation Engine, the QR Code is automatically generated and imaged on the mask. Processing parameters are then automatically set when the code is read at the plate processor. This eliminates the possibility of operator error when keying in the plate exposure and processing settings.

The micro QR Code on the processed plate is automatically recognized by the new BetaFlex PRO software, setting the measurement parameters, recording the measured results of dot area, dot structure, plate thickness, and relief. Errors in configuration of the BetaFlex PRO due to operator error are now eliminated.

A report is generated and written to the database, linking the plate measurements with the customer and job

When the plate is mounted and printed, the micro QR Code can then be measured on the finished product, closing the loop on the process.

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Common Database for Reports and Production Logs

Se FLEX	PRO v6.0.0.0 SN 0071 FLEYEplus					Material Reference			– 🗆 X
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Reference Database

Micro QR Code Scanning with BetaFlex Pro

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Production Log # andle Operator and Plate names for new plate # of Halftone Patches I I # 3D patches I # of Thickness/Relief Patches I Image: Solution Computer Network name Image: Solution Computer Network name										
	IC									
Customized Plate Types										
Transparent plates Non transparent plates Dot Shape Print										
+ - + -	+ -									

Create the control Strip including the QR Code

Create the QR Code

QR Code Scanning with BetaFlex Pro WorkFlow Automation

- The QR Code scanning is performed in Transmission mode
- The QR Code size limit is 0.041 x
 0.041 inches (1.2mm x 1.2mm)
- The QR Code definition is 21 x 21
- Click CAPTURE to decode the QR
 Code

Specify the Hot Folders for XML Input and XML Output

🧝 BetaFlex Pro Settings	-		×
🗸 ок	FL	O .EYE	3
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Input Hot Folder E:\PERET\FLEX3PRO\XML\XMLIn Imput Hot Folder E:\PERET\FLEX3PRO\XML\XMLOut			
Last XML Output:			
<pre><?xml version = "1.0" encoding = "UTF-8" standalone = "yes"?> <reference> <platename>RefromToday </platename> <qrcodeid>002</qrcodeid> <mode>TRANSMISSION </mode> <units>LPcm </units> <laser> <type>0</type> <staintol>0, 100 </staintol> <udots010 <="" comp<="" comparing="" green="" td=""><td></td><th></th><td>~</td></udots010></laser></reference></pre>			~
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Update References by XML File in Hot Folder

- Decoding QR Sets:
- Camera
- Material Settings
- Time Stamp
- Plate ID

<?xml version="1.0" encoding="UTF-8" standalone="yes"?> <REFERENCE> <PLATENAME>RefFromToday</PLATENAME> <QR CodeID>002</QR CodeID> <MODE>TRANSMISSION</MODE> <UNITS>LPcm</UNITS> <LASER> <TYPE>0</TYPE> <STAIN>0.187</STAIN> <STAINTOL>0.100</STAINTOL> <LDOT50>49,62</LDOT50> <LDOT50TOL>1,00</LDOT50TOL> <LSCREEN>51,10</LSCREEN> <LSCREENTOL>0,40</LSCREENTOL> <LDOTMIN>6,13</LDOTMIN> <LDOTMINTOL>1,00</LDOTMINTOL> <LMINSCREEN>51,10</LMINSCREEN> <LMINSCREENTOL>0,40</LMINSCREENTOL> </LASER> <DOTAREA0> <TARGET>32,68</TARGET> <TOLERANCE>2,00</TOLERANCE> </DOTAREA0> <SCREENFIXED> <TARGET>58,90</TARGET> <TOLERANCE>0,80</TOLERANCE> </SCREENFIXED> <SCREENRULING> <TARGET>58,90</TARGET> <TOLERANCE>0,40</TOLERANCE> </SCREENRULING> <DOTAREA1> <TARGET>30,05</TARGET> <TOLERANCE>2,00</TOLERANCE> </DOTAREA1> <DOTAREA2> <TARGET>1,54</TARGET> <TOLERANCE>1,00</TOLERANCE> </DOTAREA2> <DOTAREA3>

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Laser Check Report

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Click the QR Code Icon to scan the QR Code

Last 3 digits are used to identify the material

 The XMLIn Hot Folder is automatically checked for updated references and tolerances

Plate Check Report

Click the QR Code Icon to scan the QR Code

Last 3 digits are used to identify the material

 The XMLIn Hot Folder is automatically checked for updated references and tolerances

The prefix digits are automatically copied to the Job ID field.

Production Log

Revealed the second sec													
	(j Ope	n Save+Close +New	Save +Continue		New Plate	Add measure	Zero	Thickness	Relief	Delete Row	Chart	Excel	EXIT
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22.09.202	1 16:15:04	Lukas Plate	ename1						123_123				
•	 Click the QR Code Icon to scan the QR Code Last 3 digits are used to identify the material 												
 The XMLIn Hot Folder is automatically checked for updated references and tolerances 													
•	The prefix digits are automatically copied to the Job Plate Identifier field.												

Create a PDF Report and an XML Output file

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BetaFlex Pro Workflow Automation / QR Code Relational Database for the BetaFlex Pro

www.betascreen.net

